Corrugated Drop Spine Box

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Corrugated Board Clamshell Box

WALLS

OUTER TRAY

SPINE

INNER TRAY

T + 3/8”

T + 1/8”

H + 3/8”

1/8”

1/8”

W + 1/8”

T + 1/8”

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Mark-out vertical crease lines starting at bottom left corner of large sheet of corrugated board then measure and mark-out horizontal grease lines according to diagram.

Cut away waste and make cuts for fold-in flaps of inner tray.

Split open triangular corner flaps and remove corrugate leaving just the paper skin of both sides of board, glue flaps back together with PVA.

Crease & Fold

Glue flaps around outside of the inner tray walls first then close outer tray over inner tray & glue flaps to outside walls.