Phase Box

The "phase box" is a simple, low-cost, enclosure made from 20pt acid-free folder stock. It is
designed to protect brittle, deteriorated, "low priority" items.

All measurements will be taken from the book to be boxed. No rulers are necessary.

Time: 10-15 min. per box when batched.

The grain direction will run parallel to the spine in all creases.

Tools Needed: pencil, board shear, double sided tape, triangle, scalpel, bone folder, creasing
jig.

- Cut two strips of heavy folder stock, one measured to the exact height of the book and
  one the exact width.

- Mark according to diagrams.

This strip is cut to the width of the book. Mark the height(h) using the height strip and the thickness(t). X marks the
excess to be cut off.

This strip is cut to the height of the book. Mark the width(w) using the width strip, the thickness(t) and the flap(f).
X marks the excess to be cut off. The thickness measurement of the far right should be approximately 2mm less
than the actual thickness to accommodate folding.
Crease and fold.

Assemble:

- On the vertical strip, cut a triangle wedge out of the center right. Place three strips of double-sided tape vertically.

- Bevel the corners of the tuck on the horizontal strip. Remove the right-most tape barrier and place the horizontal strip on the vertical strip, being careful to get it centered and straight. Remove other tape barriers and bone down.
- Place in book and fold up.

**Shelf Preparation**

- With a permanent, fine-tipped marker, write the call number on the spine (the side opposite the tucked in flap).

- When completed, put book and box on the reshelving shelf for quality control and reshelving.