Corrugated Board Clamshell Box

OUTER TRAY

INNER TRAY

WALLS

SPINE

H + 3/8”

T + 1/8”

T + 1/8”

W + 1/8”

T + 1/2”

W + 1/4”

T + 1/8”

1/8”

1/8”

Waste

Waste

Crease & Fold

Cut
Mark-out vertical crease lines starting at bottom left corner of large sheet of corrugated board then measure and mark-out horizontal grease lines according to diagram.

Cut away waste and make cuts for fold-in flaps of inner tray.

Split open triangular corner flaps and remove corrugate leaving just the paper skin of both sides of board, glue flaps back together with PVA.

Crease & Fold

Glue flaps around outside of the inner tray walls first then close outer tray over inner tray & glue flaps to outside walls.